



Executive summary

Certification and operation of a Citation II with large external store

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Problem area

Cessna Citation (PH-LAB), operated by NLR, is fitted with hard points to enable mounting of external stores. The first store to make use of the hard points was PHARUS, a C-band Synthetic Aperture Radar.

Description of work

A certification program was carried out, based on a compliance checklist with respect to FAR 25 regulations.

Results and conclusions

It was concluded that the impact of PHARUS on the handling characteristics is nil or insignificant. To cater for the loss of performance due to increased drag during take-off and climb-out, supplementary operational restrictions are proposed. To avoid exceeding the maximum design speed of the store and its attachments in case of an upset, a maximum operating speed in the PHARUS configuration was established.



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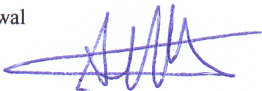

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Summary

In 1993 the Cessna Citation II (PH-LAB) came into service at the National Aerospace Laboratory NLR. The aircraft was fitted with certified hard points to enable mounting of a generic external store with a maximum mass of 200 kg.

The first store to be mounted was PHARUS (Phased Array Universal SAR), a C-band synthetic aperture radar.

In order to obtain formal approval for the installation of and the operation with the radar, a ground and flight test program was required by the Airworthiness Authority of the Netherlands (CAA-NL), in accordance with a Compliance Checklist, as approved by the Authority.

The ground and flight test program comprised of one ground run session, one flight in the clean configuration and five flights with the external store installed. One additional flight with special instrumentation was used in an effort to collect ice on the nose of the pod to evaluate its effect. The flight was not successful, due to the absence of icing conditions. Certification efforts for flight into known icing conditions were then abandoned.

Full use has been made of the FAR 25 certification data in the Airplane Flight Manual as a reference in the analyses. Discussions with Cessna have provided valuable information and guidance on the flight control system, control forces and stall- and stability characteristics.

The overall conclusion of the test and comparison program is that the impact of PHARUS on the handling characteristics is nil or insignificant. To cater for the loss of performance due to increased drag during take-off and climb-out, supplementary operational restrictions are proposed. To avoid exceeding the maximum design speed of the pod and its attachments in case of an upset, a maximum operating speed in the PHARUS configuration was established.

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Abbreviations

A	Engine intake area
AFM	Airplane Flight Manual
c	Mean cord
C	Centigrade
CAA-NL	Civil Aviation Authorities, the Netherlands
C_{dph}	Drag coefficient for PHARUS
C_n	Yawing moment coefficient
D_{wm}	Wind milling drag
FAR	Federal Aviation Regulations
ft	Feet
kg	Kilogram
KIAS	Knots indicated airspeed
kts	Knots
lb(s)	pound(s)
m	Meter; minute
MCO	Maximum continuous power
MTO	Maximum take-off power
N	Newton
N1	RPM of low pressure compressor
OAT	Outside air temperature
PEC	Position error correction
RHO	Specific mass
RTO	Rejected take-off
SAR	Synthetic aperture radar
SAT	Static air temperature
sec	Second
TAS	True airspeed
TU/Delft	Technical University Delft
V_1	Take-off decision speed
V_2	Single engine climb-out speed
V_{Mca}	Minimum control speed air
V_s	Stall speed in relevant configuration
TOW	Take-off weight
ZFW	Zero-fuel weight

1 Introduction

In 1993, the National Aerospace Laboratory (NLR) and Technical University Delft (TUDelft), acquired a new Cessna Citation II with registration PH-LAB. (See fig. 1).



Fig. 1: Cessna Citation II (PH-LAB)

The Citation has been fitted with 6 hard points on the lower left side of the fuselage, forward of the wing to enable the installation of external stores to the aircraft. There are two hard points (upper and lower) on each of the three hard point frames. The store can be attached using any two sets of hard points on the frames located at FS134, FS168 or FS207. These hard points were certified by Cessna to enable the installation of a generic store of 200 kg (440 lbs) mass maximum. Center of gravity can be anywhere between attach points. Wide limits on store center of gravity and attach point configuration allow the entire inertial (gust) load to be applied to any one of the three hard point frames. This is offset in part by the air load, which is applied at the 25 % length station. Load cases considered “long” or “short” length, corresponding to attachment at forward-and-aft hard point locations or at either forward-and-mid or mid-and-aft locations, respectively. Also, the center of gravity could be located at either extreme (forward or aft mount location). Fig. 2 shows the location of the hard point frames.

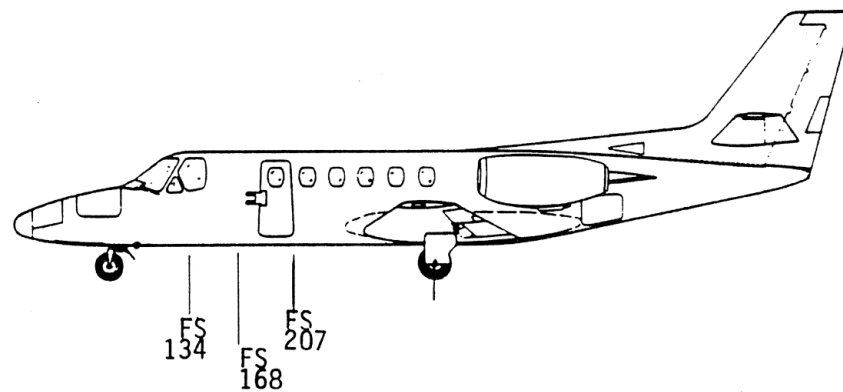


Fig. 2: Position of the hard point frames

The hard points were first used for the installation of a Synthetic Aperture Radar (SAR) antenna, called PHARUS (Phased Array Universal SAR). This C-band radar has a cross section of about 45 x 45 cm and a length of 150 cm excluding a nose cone and tail cone of 75 cm length each. The total mass of the radar antenna is 260 kg (570 lbs). Mounting of the antenna is to the upper hard point at FS134 and the two hard points at FS168. Although the antenna exceeds the maximum mass and mounting is to only three of the available four hard points, the maximum load on the three hard points is within limits due to the fact that the center of gravity of the antenna is in the middle between FS134 and FS168. (See Fig. 3).



Fig. 3: PHARUS installed on Citation

In order to obtain information on the impact of this relatively large antenna pod on engine behavior, take-off performance, stall characteristics and -speeds, minimum control speed, susceptibility to airframe icing, stability and control and high speed (flutter) behavior, advice has been sought from Cessna. Although Cessna has provided valuable and often reassuring information and guidance in this respect, no definite and conclusive answers were obtained. In order to obtain formal approval for the installation of and the operation with the large radar antenna pod, a ground and flight test program was required by the Airworthiness Authority of the Netherlands (CAA-NL), in accordance with a Compliance Checklist, as approved by the Authority.

2 Scope of the flight test program

In the preliminary discussions between CAA-NL and NLR it was mutually accepted that:

- since the Citation being a FAR 25 aircraft, certification basis for the PHARUS store was to be according to FAR 25 as well (Ref. 1).
- NLR should obtain as much information from Cessna as possible, especially about handling and performance issues.
- for those areas where a change in handling and/or performance characteristics could not completely be excluded, a reasonable number of checkpoints needed to be covered during flight tests.
- a compliance checklist was to be made according to FAR25 subpart B, resulting in a list of relevant flight conditions and aircraft configurations to be tested. This list was proposed by NLR and approved by CAA-NL (see Tab. 1).
- in principle, the methods of compliance or demonstration according to the FAA Flight Test Guide (Ref. 2) would be used.

Discussions with the Authority on tests with a higher risk factor, such as the determination of the effect on the minimum control speed, led to the definition of an adapted procedure.

The center of gravity during future PHARUS measurements was estimated to be at 25 % of the range. This position was maintained during the flight test program, if necessary, by balancing.

The flight test program comprised of a ground run session, one reference flight in the configuration where PHARUS was not installed and five flights with the PHARUS store installed (see Tab. 2). One additional flight with special instrumentation was used in an effort to collect ice on the nose of the pod. This flight was unsuccessful due to the absence of icing conditions. After that, efforts to certify PHARUS for flight in known icing conditions were abandoned. This led to a restriction that flight into known icing conditions was not allowed with the store attached.

3 Results

3.1 Ground runs

Two ground runs / rejected take-offs (RTO) with the PHARUS pod installed were made, obtaining maximum speeds of 80 and 100 KIAS respectively under no wind conditions. A third envisaged ground run was cancelled due to hot brakes. The objective of the ground runs was to obtain information about ground handling, airspeed and altitude indications and Eigen frequencies and loads on the pod and supports. The following observations were made:

1. As to ground handling, no significant difference in response to rudder inputs, throughout the speed range, was noticed.
2. Due to the proximity of the PHARUS pod to the pilot's static ports, a comparison of airspeed and altitude indications of the pilot and copilot systems and the groundspeed (from an inertial source) was made. The left static port of the copilot's static system was blocked; the captain's system was unrestricted. No difference was noticed between the individual cockpit airspeed and altitude indicators and the groundspeed read-out. (See further explanation in the next paragraph).
3. Eigen values and -frequencies and loads on the pod and its supports were obtained. Some excitation was noted at approximately 20 kts groundspeed, during taxiing.

3.2 General observations during the first flight with PHARUS installed

The main objective of the first flight with the PHARUS pod was to ensure that safe flight was possible over a fair range of aircraft configurations, airspeeds, sideslip angles, engine power settings and power changes.

Woollen tuft was used to visualize and evaluate the flow pattern over the wing and along the fuselage towards the left engine. Pictures were taken from a chase plane (NLR's Metroliner PH-NLZ). See fig.4 for an example of the flow pattern along the left side of the fuselage.



Fig. 4: Flow pattern along the fuselage

Figure 5 shows examples of tuft on the upper side of the left wing for a non-stall and stall situation.

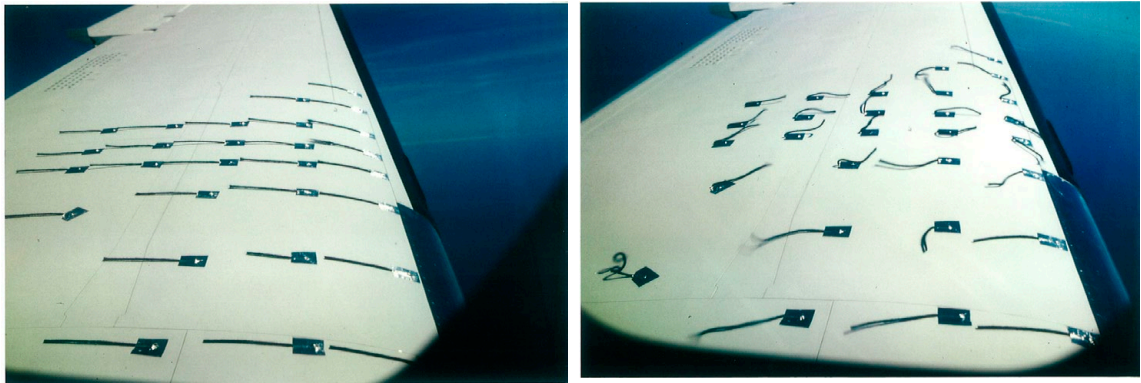


Fig. 5: Flow pattern over the wing for non-stall and stall situation

The flight was performed with minimum crew and at a low take-off weight. Further, precautions were selection of a 10,000 ft runway at Schiphol and good weather conditions.

Discussions with Cessna could, in advance, not remove the feeling that one or more vortices, originating from the pod, might enter the left engine, affecting its performance or, ultimately, cause engine stall or flame-out. To satisfy this issue a number of qualitative tests were done at airspeeds of 160, 130 and 115 kts in straight and level flight and with left and right yaw and in various aircraft configurations. The left or right engine throttle was closed followed by slam acceleration as soon as N1 approached successively 80 %, 65 % and flight idle. In none of the tests any difference was observed between left and right engine, neither in instrument indications nor in vibration or noise levels. Additional evaluation after flight of the engine recordings did not show any non-normal behaviour.

From these tests, combined with experience from the later stall tests, it is concluded that the presence of the PHARUS pod has no noticeable effect on the engines.

Both captain's and co-pilot's pitot-static systems receive static pressure from a static port on the left side and one on the right side of the fuselage. This concept will tend to correct automatically for effects like angle of sideslip in either direction. The left side static ports are relatively close to the external store. Flow distortion might compromise the validity of the measured static pressure, leading to a change in PEC. To quantify its effect on the flight instrument readings, the left static port of the co-pilot's system was blocked off. The captain's system remained as it was. At 5000 ft and at speeds of approximately 160, 130 and 115 kts, in different aircraft configurations, the left and right indications of airspeed and altitude were compared for three angles of yaw.

The results, presented in Table 3, appear consistent when comparing the direction of the yaw. Yaw to the right results in the co-pilot's airspeed and altitude indications (only right hand static port) to read lower than captain's indications (static ports on both sides of the airplane). This could be caused by relative high pressure on the right hand side. The reverse is true, although less pronounced, for yaw to the left. Nevertheless, the differences are small in all cases.

Additionally, during flight 240 pacer measurements were made with the Swearingen Metro II as a pacer aircraft. No differences were observed between both aircraft in airspeed and altitude indications from 230 kts down to 90 kts.

Based on this, it is concluded that the presence of the PHARUS pod has no significant influence on the airspeed and altimeter indications and the systems continue to provide correct information. There is no further need for blocking the left static ports.

3.3 Stall

Airplane handling at low speeds and stall speeds form an important part of the airplane characteristics, because of the direct impact on safety, take-off and landing performance, and furthermore on the immediate operation. A change in low speed handling could lead to the requirement of additional warning devices, whereas an increase in stall speeds has a direct impact on a number of take-off speeds and thus on the resulting performance.

From preliminary discussions with Cessna it was learned that, if the stall speeds would be affected, it would not be more than a few knots.

The keywords in planning the flight tests for the lower end of the operational envelope were "with great caution". The following steps were taken:

- Stall tests in the configuration without PHARUS, which is the certified configuration as described in the Airplane Flight Manual-AFM (Ref. 3).
- Evaluation of the flow patterns without and with PHARUS, as observed from the Metro and from the cabin of the Citation.
- Approaches to stall and recovery, in the PHARUS configuration, at the first sign of stall warning (aerodynamic buffet), continuously monitoring changes in the flow pattern and comparing left and right wing.
- Fully developed stalls in the PHARUS configuration with continuous evaluation of development of flow patterns over both wings.

Video registrations were taken of both wings to enable evaluation of the flow patterns, after the flight.

In Ref. 2, the flight technique for an acceptable stall test is described. The test pilots are required to aim for a speed decay of 1 kt/sec. The airplane is considered to be stalled if one of the following occurs:

- Elevator control reaches the aft stop.
- Pitch down and/or a wing drop.
- Strong and severe buffet.

The configurations flown in the slow flight part of the program are specified in Table 1, items 1-20. The results of the measurements are given in Table 4.

Recovery in the developed stall, from a flight technical point of view, was on the same indications with and without PHARUS. The stall characteristics in both configurations were essentially the same, e.g. hardly any tendency for a wing drop and immediate response to elevator induced recovery. Aileron control remains effective until in the stall.

Consistently the stall speeds for both configurations (with and without PHARUS) are within one or two knots, but are consistently higher than the stall speeds from the AFM. Most probably it is the flight technique that is accountable for the difference. A distinct aerodynamic buffet serves as a stall warning at a pre-stall speed which is approximately the same in both measured configurations, without and with PHARUS, and typically lies 3 to 7 kts above the stall speed. This and the fact that both measurements result in approximately the same stall speeds (although different from the AFM) leads to the conclusion that the presence of PHARUS has no influence on the stall characteristics and the stall speeds. This is also supported by the development of the flow patterns which are the same in both cases.

Flow separation and its expansion in the direction of the wing root and the wingtip originates just behind the two stall strips and is virtually the same between both wings and between the clean and the PHARUS configuration. The effect of the stall strips is obviously much more pronounced than the effect of the external pod. See fig. 6, showing the onset of flow separation behind the stall strip, visible just outboard of the heated leading edge.

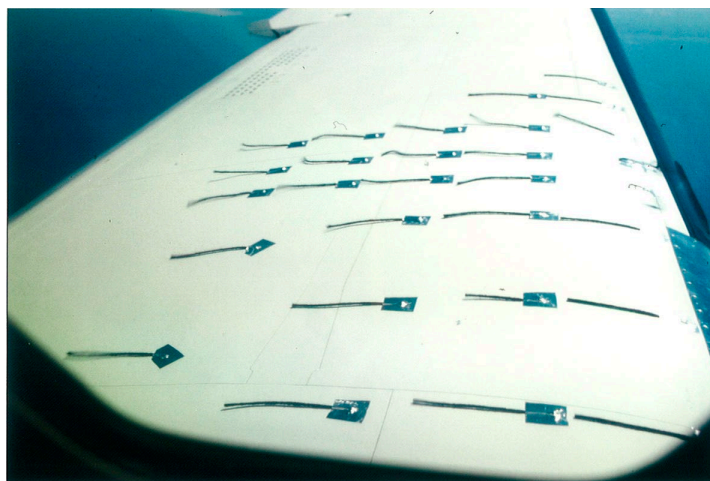


Fig. 6: Flow separation behind stall strip

3.4 Minimum Control Speed (V_{MCa})

The V_{MCa} of the Citation in the configuration without PHARUS, at practical take-off weights is not limiting because this speed is well below the stall speed in this configuration. For example, for a TOW of 12000 lbs (ZFW = 10000 lbs; fuel 2000 lbs), the V_{MCa} is 77 kts and the stall speed at take-off flaps is 85 kts. For a much more likely fuel load in an envisaged PHARUS measurement configuration of 3500 lbs, the speeds are 77 kts against a stall speed for take-off flaps of 90 kts. To demonstrate compliance a program was flown with and without PHARUS (see Tab. 1 item 64 - 73) that differs slightly from the flight test technique to determine V_{MCa} as defined in AC25.149. For reasons of safety, these checks were flown at 6000 ft with maximum certified take-off power on one engine and flight idle or low power on the other engine. Measurements were conducted at two speeds, $1.1 V_s$ and $1.2 V_s$ and in two configurations, flaps 0° and 40° , both with gear retracted. Measurements were flown wings level maintaining a constant heading with rudder.

From the measurements of the engine parameters, the engine thrust of both engines as well as the yawing moments (thrust line at 1.33 m from plane of symmetry) were calculated, using Ref. 4. The resulting moment was balanced in stationary flight by the measured rudder deflection (Table 5). The assumptions in the thrust calculations were zero installation losses and no losses due to bleed pick-off. The yawing moment coefficient C_n was calculated for wing area $S = 30 \text{ m}^2$ and aerodynamic cord $c = 2.057 \text{ m}$. In figure 7 the C_n values for all configurations, with and without PHARUS, are plotted against the measured δ_r (rudder deflection) and in figure 8 the moment coefficients are plotted against IAS.

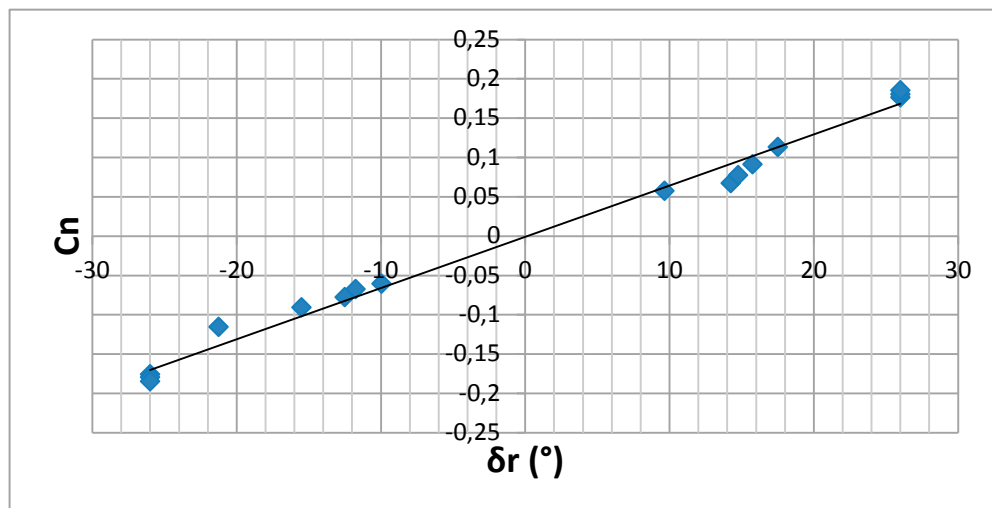


Fig. 7: Yawing moment coefficient versus rudder angle

Throughout the thrust range it was shown that the rudder deflection remained linearly correlated with the yawing moment, therefore no non-linear or higher-order effects are introduced with the external store attached.

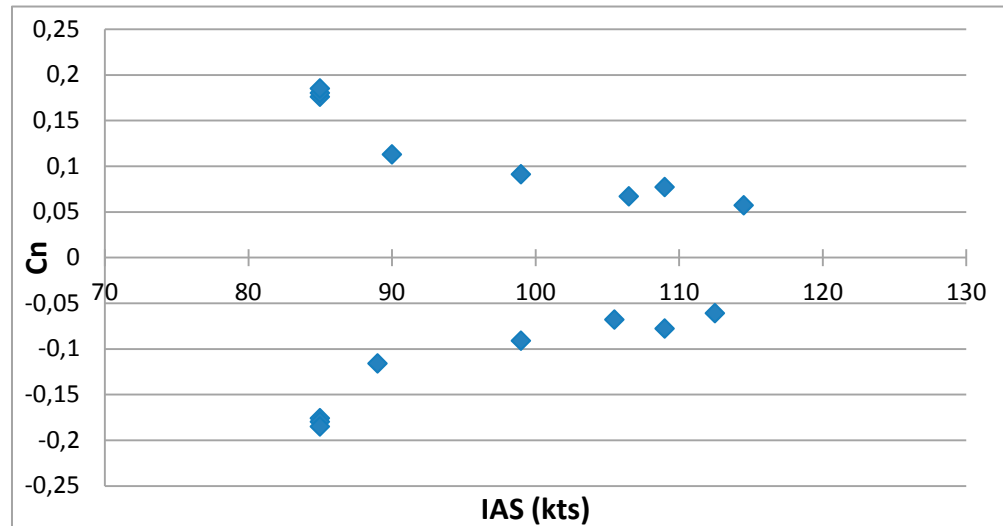


Fig. 8: Yawing moment coefficient versus IAS

Similarly, no non-linear asymmetry effects were discovered when comparing the effects of left- and right engine thrust reductions.

As the objective was not to determine a V_{MCa} , but to demonstrate that V_{MCa} was not limiting at speeds of 1.1 and 1.2 V_s , for safety reasons, the tests were not performed at speeds below 1.1 V_s . The extreme values in figures 7 and 8, at $\delta_r = \pm 26^\circ$ and at 85 kts, are therefore calculated and not measured data points. These points represent on the one hand the maximum rudder deflections in both directions (i.e. the maximum capability of the rudder control system) and on the other hand the yawing moment coefficient which needs to be counteracted in case of an engine failure at 85 kts. This is the stall speed in the take-off or approach flap configuration at a weight of 12000 lbs. Three values for the moment coefficient are given for respectively no wind milling drag on the dead engine, wind milling drag due to full stagnation (very conservative) and the more likely wind milling drag due to 50 % stagnation.

Thus the data points in figures 7 and 8 originate from two sources (measured and calculated) and four configurations (left engine; right engine; PHARUS; no- PHARUS). The approximate linearity between "requirement (moment)" and "availability of control (rudder)" for all points, coupled with the possibility to benefit from 5° banking away from the dead engine, justifies the conclusion that the presence of PHARUS does not noticeably change V_{MCa} and that the stall speed remains the determining speed under asymmetrical engine power.

3.5 Take-off and landing performance

3.5.1 Take-off performance

3.5.1.1 Second segment single engine climb gradient

According to FAR 25 regulations, the second segment single engine climb gradient must be better than 2.4 %. For terrain clearance analysis a nettage factor of 0.8 % must be used to account for certain defined circumstances and to provide some additional safety. In the Citation II AFM (Ref. 3), the published gradient values already include this factor.

Partial climbs were flown to estimate the single engine climb performance in the PHARUS configuration. For both engines, with two repetitions, four different partial climbs are flown (see Tab. 1 items 21 - 36).

The four configurations are:

- Airspeed V_2 and V_2+10 (kts).
- Gear up/flaps up and gear up/flaps take-off (15°).

The measurements were executed with one engine at maximum take-off power and the other throttled back to flight idle. The measured performance is corrected for flight idle thrust and estimated wind milling drag.

The following corrections are applied to the measurements:

- Flight idle thrust is calculated using the manufacturer's engine computer model (Ref. 4), from recorded and calculated parameters N1, SAT, Altitude, Ambient pressure ratio and Mach or TAS (see Tab. 6). This value for flight idle thrust is conservative because installation losses and bleed air pick off have not been accounted for.
- Wind milling drag is estimated conservatively by loss of impulse to zero in the engine intake according to the following formulae:

$$D_{wm} = \text{RHO} \times A \times \text{TAS} \times (\text{TAS} - 0) \text{ (in N) where:}$$

$$\text{RHO (at 2000 ft)} = 1.1549 \text{ kg/m}^3 \text{ and } A = 0.2003 \text{ m}^2 \text{ (engine intake area)}$$

TAS is the true airspeed in m/s.

In Table 6, column "GRADIENT CORR", the corrected and conservative single engine climb gradients are given. The last column in Table 6 represents the single engine climb gradients as given in the AFM (Ref. 3). These values include a reduction of 0.8 % to facilitate use for obstacle clearance purposes (note that in this paragraph "%" means an absolute and not a relative value). Adding this factor and comparing the results with the values measured with PHARUS (column: GRADIENT CORR) shows that PHARUS induces a loss of gradient in the second segment of 1.5 - 2.5 %. If only those checkpoints are taken flown at V_2 , which represent the correct flight technique after engine failure at V_1 , then the maximum (conservative) loss of performance with PHARUS and relative to the AFM configuration is 1.8 % (gradient loss).



Another uncertainty which adds to the conservatism is that the measurements were executed during non-ideal conditions (turbulence and Cumulus type clouds).

The second segment take-off net climb gradient tables from the AFM can be used to quantify the effect of a performance loss of 1.8 % on the operating envelope, i.e. the temperature and pressure conditions at which the bottom line of the FAR 25 certification limit is approached. For TOW=14100 lbs; flaps 0°; pressure altitude 1000 ft, no wind conditions, with PHARUS, the second segment take-off net climb gradient is on the lower limit of $(2.4 - 0.8) = 1.6$ % at an OAT of 35° C. At a TOW of 13500 lbs this occurs at 40°.

With take-off flaps, 15°, selected, the same occurs at respectively 28° C and 32° C.

Operations beyond these constraints should be permitted, providing Visual Meteorological Conditions prevail at take-off.

The operational supplement to the AFM, which accounts for the changed second segment take-off net climb gradient in the PHARUS configuration (i.e. a gradient loss of 1.8 %) can be based, conservatively, on either a take-off weight penalty of 1800 lbs, or an outside air temperature penalty of 18° C, or a combination of both. The combination of a take-off weight penalty and a temperature penalty should be on the basis of 0.1 % gradient loss per 100 lbs take-off weight and 0.1 % gradient loss per degree C until a total of 1.8 %.

Example: An 800 lbs TOW and a 10°C OAT penalty induce the required loss of 1.8 % in climb gradient.

3.5.1.2 Take-off field length

The drag of the PHARUS store is the prime factor affecting the take-off field length. This drag is disadvantageous during the acceleration part of the take-off run. In the RTO phase from V_1 until a stop the drag is favourable. The scheme resembles the effect of an up-hill departure on V_1 and the take-off field length. The drag of PHARUS at a $C_{dph} = 1$ equals a force of 75 lbs at approximately V_2 . This is comparable with an up-hill slope of 0.55 % at 14000 lbs take-off weight and 0.65 % at 12000 lbs take-off weight.

The use of an up-hill slope scheme to approximate the effect of a drag force is conservative, due to the fact that drag is speed dependent and the decelerating portion is small in relation to the accelerate-stop distance.

The corrections in the AFM for up-hill slope of the basic aircraft are (Flaps 0° (15°)):

- 2 % up-hill slope: add 2 (4) kts to V_1 ; add 40 (30) % to the take-off field length.
- 1 % up-hill slope: add 1 (2) kts to V_1 ; add 15 (12) % to the take-off field length.

The practical solution in the operational supplement for the PHARUS configuration is to use the conservative correction factors for the 1 % up-hill take-off.



3.5.2 Single engine approach climb performance

The requirement in FAR 25 regarding the single engine approach climb performance is a minimum gross gradient of 2.1 % in gear-up and approach flap configuration with one engine inoperative. Assuming a performance loss of 2 % due to PHARUS, then the bottom line of 2.1 % at 1000 ft and at maximum landing weight will be reached at an OAT of 32°C instead of 50°C in the no- PHARUS configuration. It is, nevertheless, proposed to disregard this restriction in this phase of flight.

3.5.3 All-engines operating landing climb performance

The requirement in FAR 25 for the all-engines operating landing climb performance is a minimum gross gradient of 3.2 % in gear down and landing flap configuration with all-engines operating. Assuming a performance loss of 2 % due to PHARUS, then the bottom line of 3.2 % at 1000 ft and at maximum landing weight will be reached at an OAT of above 52°C, i.e. still outside the table in the no- PHARUS configuration.

3.5.4 Landing performance

The landing speeds in the PHARUS configuration are the same as in the no- PHARUS configuration. Although there is increased drag, the landing roll in the PHARUS configuration is considered equal to the landing roll with PHARUS not installed. Therefore, the landing performance as specified in the AFM is valid and probably conservative for the PHARUS configuration.

3.6 Longitudinal control

The adequacy and sufficiency of longitudinal control was checked in a number of different tests at 10000 ft (Tab. 1 items 37 - 51). These tests were:

- Recovery from stalls.
- Selecting flaps from 0 to 40° while maintaining speed; gear down; power flight idle.
- Selecting flaps from 40 to 0° while maintaining speed; gear down; power flight idle.
- Selecting flaps from 40 to 0° while maintaining speed; gear down; power MTO.
- Application of power from flight idle to MTO while maintaining speed; gear down; flaps up.
- Application of power from flight idle to MTO while maintaining speed; gear down; flaps 40.
- Reduction from trim speed at 1.4 V_s to 1.1 V_s then to 176 kts at flight idle; gear down; flaps 40°.
- Application of elevator control to pitch down; gear down; various combinations of speed, flap settings and power.
- Simultaneous application of go-around power and selection of flaps-up while maintaining level flight.

Under all these conditions adequate longitudinal control was available and no problem whatsoever was encountered.

3.7 Directional control

Directional control was checked at 6000 ft in gear-up and flaps take-off (15°) configuration. Left and right engines were successively at MCO and one at flight idle power. Abrupt rudder inputs were made into the dead engine, maintaining wings level with aileron, until heading changes to 15°. Configuration was checked with yaw damper on and off. No control was lost and no rudder lock took place. A separate check was made to ensure that sufficient rudder control was available to control a sudden engine failure (Tab. 1 items 52 - 59). In none of these tests any problem was encountered.

3.8 Lateral control

Lateral control was checked at 6000 ft and 1.4 V_s . Left and right engines were successively at MCO and one at flight idle power (Tab. 1 items 60 - 63). Smooth coordinated turns at 20° of bank into and away from the "dead engine" were made without any problem or difficulty.

3.9 Static Longitudinal Stability

In order to get insight into the static longitudinal stability of the aircraft with PHARUS a number of turns were made with angles of bank of up to 45°. A progressively increasing pull force was needed to maintain level flight in the turns (Tab. 1 item 75).

The static longitudinal stability for cruise conditions was demonstrated, starting at a trim speed of 180 kts, with a reduction of the speed by a pull force (no retrimming); stabilization at 170 and 160 kts. Then a stick-free return to trim speed conditions was executed. The reverse with a push force was done, stabilizing at 190 and 200 kts. In both cases the free return speed was 180 kts, the trim speed (Tab. 1 item 76 - 77).

Measured longitudinal control forces at control column, with zero force at trim speed of 180 kts are: a pull force of 18 N at 170 kts; a pull force of 36 N at 160 kts; a push force of 16 N at 190 kts; a push force of 25 N at 198 kts.

3.10 Lateral Directional Stability

The lateral and directional stability in two different steady sideslip manoeuvres was checked at 30000 ft and at 6000 ft. (Tab. 1 items 78 - 87):

The sideslip was induced by slow rudder inputs, while maintaining wings level with aileron input. Positive directional stability was demonstrated if, after releasing rudder the aircraft returned to the starting condition.

The sideslip was induced by rolling bank with aileron and maintaining heading with rudder. Releasing aileron should tend to roll off the bank or at least maintain bank angle, thus

demonstrating indifference.

The speeds during the tests ranged from IAS=235 kts at 30000 and 6000 ft (maximum operating speed with PHARUS via approximately 176 kts (maximum for landing flaps) to $1.2 V_s$.

The first check demonstrated, without exception a positive directional stability. No indication of rudder locking was noticed (Tab. 7). The second procedure demonstrated positive lateral stability in all gear up and flaps up cases. However, in the gear-down and landing flaps (40°) configuration, the lateral stability is clearly indifferent in both directions.

3.11 Dynamic Longitudinal Stability

The dynamic longitudinal stability was checked at 10000 ft. at all flap settings and speeds at the high and low end for the configuration. The aircraft was excited by short pulsed doublets (Tab.1 items 88 - 93). Damping of the short period oscillation was excellent.

During the measurement of the static longitudinal stability the period of the phugoid was 42 sec. and damped in 4 to 5 oscillations.

3.12 Dynamic Lateral Directional Stability

The dynamic lateral directional stability concerns specifically the dutch roll characteristics. The tests were performed over a fair-sized range of the operational envelope of the aircraft and for all flap settings (Tab. 1 items 94 - 101). The test was done with yaw damper off. Some runs were repeated to evaluate the effect of the yaw damper. The general conclusion is that the dutch roll is reasonably well-damped (Tab. 8). The yaw damper is very effective.

3.13 High speed

3.13.1 High speed buffet

The behaviour of the PHARUS store at high airspeeds was checked during runs, starting at 200 kts and increasing in steps of 10 kts until the maximum design speed of the pod of 250 kts was reached (Tab. 1 items 102 - 106). On-line evaluation of accelerometer data on a scope showing signals of pick-ups on the PHARUS store and absence of vibration, buffeting or unusual noise determined continuation with the next step. No problems were encountered. Analyses of the pick-up signals after flight have been reported in reference 5.

3.13.2 Maximum speed in PHARUS configuration

One of the limiting flight conditions is the requirement that in case of a high speed upset the design speed of the Citation including PHARUS of 250 kts is not exceeded. This requirement would set the value for the maximum operating speed with PHARUS. The procedure used for this test is to pitch down 6° from steady level flight, roll to a bank angle of 15° , wait 3 seconds and recover (Tab. 1 items 107 - 111). If the procedure was started at 235 KIAS, the maximum



speed remained below 250 kts. Based on this outcome the maximum operating speed with PHARUS is proposed at 235 KIAS. The recordings showed that the timing was always somewhat longer than 3 sec which incorporated some conservatism in the limiting speed.

3.13.3 High altitude 45° bank turns at maximum (PHARUS) operating speed

A fair-sized margin to high speed buffeting was demonstrated in 45° bank turns at 235 kts and 30000 ft. No vibrations or buffeting were noticed (Tab. 1 items 112 - 113).

3.14 Trim

A general requirement according to FAR 25 is that sufficient trim authority is available over the full speed, altitude and aircraft configuration envelope. No dedicated flights were made on this subject. However, in the measurement program the aircraft could always be trimmed hands- off.

3.15 General manoeuvrability

During the test program, advantage was taken to manoeuvre the aircraft in turns up to 45° of bank, throughout the speed, altitude and aircraft configuration envelope. No dedicated flights were made on this subject.

4 Flight in icing conditions

Ice accretion on the PHARUS pod was considered to be a potential problem. Ice breaking loose may enter the left engine causing flame out and/or damage to the engine. In addition, ice may hit parts of the wing, fuselage and tail.

Since the available power from the aircraft electrical system was insufficient to install anti-icing features on those PHARUS parts vulnerable for ice accretion, a study was made in order to:

- design a nose cone for PHARUS that minimizes the amount of ice accretion
- obtain information on the trajectories of ice, once broken loose, for various speeds, configurations and nose cone geometries.

Based on water droplet impingement studies (Refs. 6 through 8) it was concluded that the optimal shape of the nose is a cone with cone angle of 30 degrees and spherical top with radius 0.5 cm, rather than a half sphere with radius of 20 cm. However, a limited amount of ice accretion cannot be ruled out.

Once ice has been built up and separation occurs, the trajectory of the ice may also be an issue. Fig. 9 shows an example of ice trajectories for speeds ranging from 64 to 128 m/s. Other parameters that were looked at were: shape and size of the lump of ice and nose cone angle. The study of the ice trajectories revealed that it could not be excluded that ice enters the left engine.

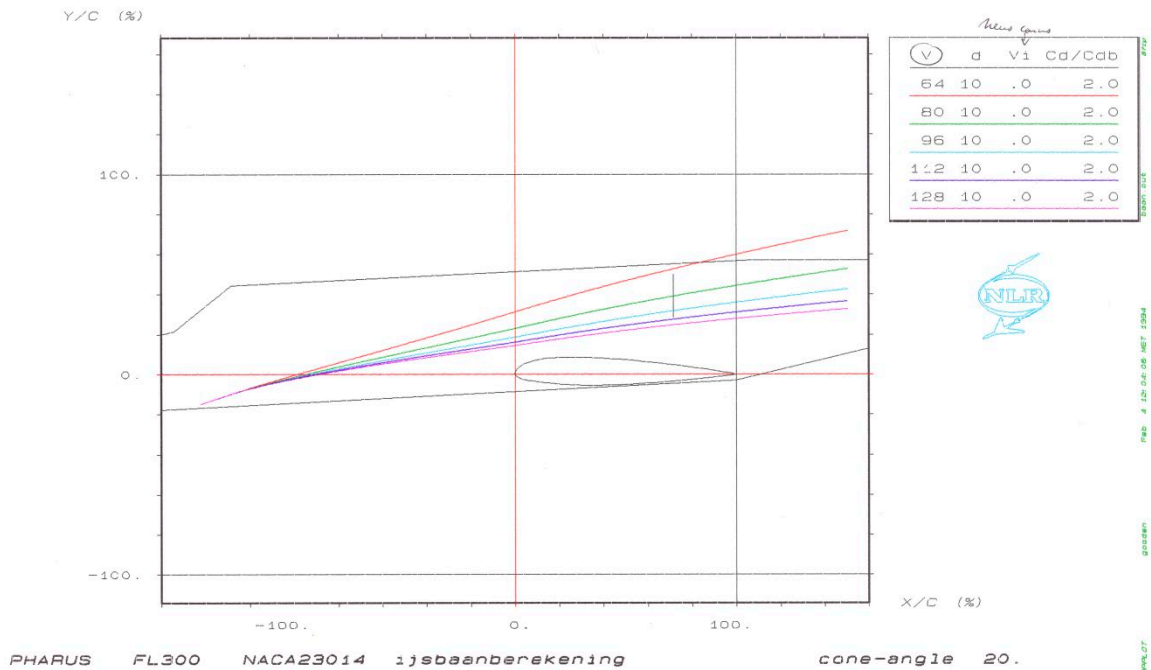


Fig. 9: Trajectories of ice lumps as a factor of airspeed



During one of the test flights with PHARUS, an effort was made to collect ice on the nose cone. This was unsuccessful because no icing conditions were encountered during the flight. Given the fact that ice accretion can occur and ice lumps can subsequently enter the left engine, further certification efforts for flight into known icing conditions were abandoned. Icing issues have never caused operational restrictions during the planning phase nor during subsequent PHARUS flights.

5 Conclusions

- The ground and flight test program in the PHARUS configuration was based on the compliance checklist as approved by the CAA-NL.
- FAR 25 certification data for the Citation II were used as a reference where deemed appropriate.
- The methods in the FAA Flight Test Guide were used in the test program.
- Center of gravity during the tests is maintained at the approximate position for the future PHARUS measurements.
- The Citation PH-LAB is certified in the normal category, but can also be operated in the restricted category.
- Discussions with Cessna provided valuable information and guidance but no real conclusive answers.
- No data have been collected which verify that the aircraft can be safely operated in icing conditions. In an early stage of the certification process, certification for flight into known icing conditions was abandoned.
- The presence of the PHARUS pod has no influence on the airspeed and altimeter indications and the systems provide correct and reliable information.
- There is no need for blocking-off the left static ports.
- The presence of the PHARUS pod has no noticeable effect on engine performance and behaviour.
- The presence of the PHARUS pod has neither influence on the stall characteristics, nor on the stall speeds.
- There is no reason to increase stall speeds in the PHARUS configuration.
- Take-off and landing speeds in the PHARUS configuration can remain the same as in the no- PHARUS configuration.
- The presence of the PHARUS pod does not change the minimum control speed air.
- Single engine take-off climb performance is influenced by the presence of the PHARUS pod, by reducing the achievable climb gradient by a gradient of 1.8 %.
- A practical solution is proposed to account for the loss of performance on the single engine climb gradient and the take-off field length.
- Values are given for OAT, weight and configuration at 1000 ft pressure altitude, where the aircraft in the PHARUS configuration can just maintain bottom line FAR 25 requirements in the single engine second segment climb gradient and the approach climb gradient.
- Take-off operations beyond these values should be permitted, providing visual meteorological conditions prevail at take-off.
- The restrictions on the approach climb can be disregarded.
- The minimum requirements for the all-engines operating landing climb are not



compromised in a normal operational environment.

- Landing field length performance is not adversely affected by the presence of the PHARUS pod.
- Longitudinal, lateral and directional control is not adversely affected by the presence of the PHARUS pod.
- Static and dynamic longitudinal and lateral-directional stability are still adequate in the presence of the PHARUS pod.
- No high speed vibration and buffeting is noticeable up to the maximum measured speed of 250 KIAS.
- A maximum operating speed of 235 KIAS provides adequate margin with the maximum PHARUS design speed of 250 kts.
- No buffeting was encountered in turns with 45° of bank at the maximum operating speed of 235 KIAS at 30000 ft.
- The presence of PHARUS does not deteriorate the trim possibilities in comparison with the basic clean aircraft.



6 References

1. Anon., Code of the Federal Regulations FAR Chapter 25.
2. Anon., Flight Test Guide for certification of Transport Category of Airplanes. Advisory Circular AC 25-7; U.S. Department of Transportation: Federal Aviation Administration, 4/9/86.
3. Anon., Airplane Flight Manual Model 550 Citation II. Date of Approval 16 February 1990 (latest revision 4 20 January 1995).
4. Anon. JT15D-series engine thrust model P1591. Pratt & Whitney Aircraft of Canada Ltd. 1993.
5. Persoon, A.J.; Geurts, E.G.M., Vibration test at the nacelle "PHARUS". NLR TR 95621 L; 951213.
6. Bruin, R.J.; Mergler, H.W., Impingement of water droplets on a cylinder in an incompressible flow field and evaluation of rotating multi cylinder method for measurement of droplet size distribution, volume median droplet size and liquid water content in clouds. NACA TN 2904, 1953.
7. Dorsch, R.G.; Saper, P.G.; Kadow, C.F., Impingement of water droplets on a sphere. NACA TN 3587, 1955.
8. Lewis, J.P.; Ruggeri, R.S., Experimental droplet impingement on four bodies of revolution. NACA TN 4092, 1957.

Table 1: Compliance checklist and flight test program

NUMBER	FAR	SUBJECT	DESCRIPTION OF TEST	REFERENCE FLIGHT AND CONFIGURATION			ALTITUDE (FL OR FT)	IAS (KTS)	GEAR	FLAP	POWER	WEIGHT (LB)	YD
				FLT	REC	PHARUS							
1	25.103 25.201 25.207	STALL	STALL IN STRAIGHT FLIGHT	238	6.7.23	NO	10000		UP	0	FI	12990	OFF
2		STALL	STALL IN STRAIGHT FLIGHT	238	69	NO	10000		UP	0	FI	11590	OFF
3		STALL	SLOW TO BUFFET	240	48	YES	10000		UP	0	FI	12543	OFF
4		STALL	STALL IN STRAIGHT FLIGHT	240	50	YES	10000		UP	0	FI	12513	OFF
5		STALL	STALL IN STRAIGHT FLIGHT	238	9	NO	10000		UP	15	FI	12930	OFF
6		STALL	STALL IN STRAIGHT FLIGHT	238	71	NO	10000		UP	15	FI	11570	OFF
7		STALL	SLOW TO BUFFET	240	52	YES	10000		UP	15	FI	12488	OFF
8		STALL	STALL IN STRAIGHT FLIGHT	240	54	YES	10000		UP	15	FI	12468	OFF
9		STALL	STALL IN STRAIGHT FLIGHT	238	13	NO	10000		DWN	0	FI	12880	OFF
10		STALL	STALL IN STRAIGHT FLIGHT	238	73	NO	10000		DWN	0	FI	11550	OFF
11		STALL	SLOW TO BUFFET	240	56	YES	10000		DWN	0	FI	12438	OFF
12		STALL	STALL IN STRAIGHT FLIGHT	240	58	YES	10000		DWN	0	FI	12398	OFF
13		STALL	STALL IN STRAIGHT FLIGHT	238	15,17	NO	10000		DWN	15	FI	12820	OFF
14		STALL	STALL IN STRAIGHT FLIGHT	238	75	NO	10000		DWN	15	FI	11540	OFF
15		STALL	SLOW TO BUFFET	240	60	YES	10000		DWN	15	FI	12363	OFF
16		STALL	STALL IN STRAIGHT FLIGHT	240	62	YES	10000		DWN	15	FI	12348	OFF
17		STALL	STALL IN STRAIGHT FLIGHT	238	19.21	NO	10000		DWN	40	FI	12700	OFF
18		STALL	STALL IN STRAIGHT FLIGHT	238	77	NO	10000		DWN	40	FI	11540	OFF

Table 1: Continued

NUMBER	FAR	SUBJECT	DESCRIPTION OF TEST	REFERENCE FLIGHT AND CONFIGURATION			ALTITUDE (FL OR FT)	IAS (KTS)	GEAR	FLAP	POWER	WEIGHT (LB)	YD
				FLT	REC	PHARUS							
19		STALL	SLOW TO BUFFET	240	64	YES	10000		DWN	40	FI	12308	OFF
20		STALL	STALL IN STRAIGHT FLIGHT	240	66	YES	10000		DWN	40	FI	12268	OFF
21	25.101 through 25.125	SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CLIMBS: ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	243	8	YES	1000-3000	V2	UP	0	MTO/FI	13000	OFF
22		SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CLIMBS: ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	243	10	YES	1000-3000	V2	UP	0	FI/MTO	12950	OFF
23		SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CLIMBS: ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	243	12	YES	1000-3000	V2	UP	0	MTO/FI	12900	OFF
24		SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CLIMBS: ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	243	14	YES	1000-3000	V2	UP	0	FI/MTO	12860	OFF
25		SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CLIMBS: ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	242	103	YES	1000-3000	V2	UP	15	MTO/FI	11750	OFF
26		SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CLIMBS: ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	242	105	YES	1000-3000	V2	UP	15	FI/MTO	11700	OFF
27		SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CLIMBS: ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	243	16	YES	1000-3000	V2	UP	15	MTO/FI	12813	OFF
28		SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CLIMBS: ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	243	18	YES	1000-3000	V2	UP	15	FI/MTO	12770	OFF
29		SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CLIMBS: ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	243	20	YES	1000-3000	V2+10	UP	0	MTO/FI	12739	OFF

Table 1: Continued

NUMBER	FAR	SUBJECT	DESCRIPTION OF TEST	REFERENCE FUGHT AND CONFIGURATION			ALTITUDE (FL OR FT)	IAS (KTS)	GEAR	FLAP	POWER	WEIGHT (LB)	YD
				FLT	REC	PHARUS							
30		SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CUMBS; ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	243	22	YES	1000-3000	V2+10	UP	0	FI/MTO	12682	OFF
31		SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CLIMBS; ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	243	24	YES	1000-3000	V2+10	UP	0	MTO/FI	12676	OFF
32		SINGLE ENGINE CLLMB PERFORMANCE	PARTIAL CUMBS; ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	243	26	YES	1000-3000	V2+10	UP	0	FI/MTO	12633	OFF
33		SINGLE ENGINE CLIMB PERFORM ANCE	PARTIAL CUMBS; ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	242	107	YES	1000-3000	V2+10	UP	15	MTO/FI	11650	OFF
34		SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CLIMBS; ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	242	109	YES	1000-3000	V2+10	UP	15	FI/MTO	11600	OFF
35		SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CUMBS; ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	243	23	YES	1000-3000	V2+10	UP	15	MTO/FI	12603	OFF
36		SINGLE ENGINE CLIMB PERFORMANCE	PARTIAL CUMBS; ONE ENGINE MAXIMUM TO AND ONE ENGINE FLIGHT IDLE	243	30	YES	1000-3000	V2+10	UP	15	FI/MTO	12550	OFF
37	25.145a	LONGITUDINAL CONTROL	ADEQUACY OF ELEVATOR CONTROL TO RECOVER FROM STALL	240	26	YES	10000	1,2-> 1,1 VS	DWN	0	MCO	12768	ON
3S	25.145a	LONGITUDINAL CONTROL	ADEQUACY OF ELEVATOR CONTROL TO RECOVER FROM STALL	240	28	YES	10000	1,2-> 1,1 VS	DWN	0	FI	12758	ON
39	25.145a	LONGITUDINAL CONTROL	ADEQUACY OF ELEVATOR CONTROL TO RECOVER FROM STALL	240	30	YES	10000	1,2-> 1,1 VS	DWN	40	MCO	12728	ON



Table 1: Continued

NUMBER	FAR	SUBJECT	DESCRIPTION OF TEST	REFERENCE FLIGHT AND CONFIGURATION			ALTITUDE (FL OR FT)	IAS (KTS)	GEAR	FLAP	POWER	WEIGHT (LB)	YD
				FLT	REC	PHARUS							
40	25.145 a	LONGITUDINAL CONTROL	ADEQUACY OF ELEVATOR CONTROL TO RECOVER FROM STALL	240	32	YES	10000	1,2->1.1VS	DWN	40	FI	12708	ON
41	25.145a	LONGITUDINAL CONTROL	ADEQUACY OF ELEVATOR CONTROL TO RECOVER FROM STALL	240	34	YES	10000	1,2->1.1VS	DWN	0	MCO	12693	ON
42	25.145a	LONGITUDINAL CONTROL	ADEQUACY OF ELEVATOR CONTROL TO RECOVER FROM STALL	240	36	YES	10000	1,2->1.1VS	DWN	0	FI	12678	ON
43	25.145a	LONGITUDINAL CONTROL	ADEQUACY OF ELEVATOR CONTROL TO RECOVER FROM STALL	240	38	YES	10000	1,2->1.1VS	DWN	40	MCO	12658	ON
44	25.145a	LONGITUDINAL CONTROL	ADEQUACY OF ELEVATOR CONTROL TO RECOVER FROM STALL	240	40	YES	10000	1,2->1.1VS	DWN	40	FI	12618	ON
45	25.145 b1	LONGITUDINAL CONTROL	SELCTING FLAPS TO 40°	240	14	YES	10000	1.4 VS	DWN	0->40	FI	12988	ON
46	25.145 b2	LONGITUDINAL CONTROL	SELCTING FLAPS TO 0°	240	16	YES	10000	1.4VS	DWN	40->0	FI	12948	ON
47	25.145 b3	LONGITUDINAL CONTROL	SELCTING FLAPS TO 0°	240	18	YES	10000	1.4 VS	DWN	40->0	TOP	12908	ON
48	25.145 b4	LONGITUDINAL CONTROL	APPLICATION OF POWER	240	20	YES	10000	1.4 VS	DWN	0	FI->TOP	12898	ON
49	25.145 b5	LONGITUDINAL CONTROL	APPLICATION OF POWER	240	22	YES	10000	1.4 VS	DWN	40	FI->TOP	12868	ON
50	25.145 b6	LONGITUDINAL CONTROL	DECELERATION AND ACCELERATION	240	24	YES	10000	1.4 -> 1.1-> 1.7 VS	DWN	40	FI	12843	ON

Table 1: Continued

NUMBER	FAR	SUBJECT	DESCRIPTION OF TEST	REFERENCE FLIGHT AND CONFIGURATION			ALTITUDE (FL OR FT)	IAS (KTS)	GEAR	FLAP	POWER	WEIGHT (LB)	YD
				FLT	REC	PHARUS							
51	25.145c	LONGITUDINAL CONTROL	SIMULTANEOUS APPLICATION OF POWER AND SELECTING FLAPS UP	240	68	YES	6000	1.2 VS	DWN	40 >0	PLF-TOP	12218	ON
52	25.147a	DIRECTIONAL CONTROL	WINGS LEVEL HEADING CHANGES OF +/- 15 DEGREES BY ABRUPT RUDDER INPUTS. CHECK YAW DEMPER BEHAVIOUR.	241	55	YES	6000	1.4Vs	UP	15	PLF/F1	11925	ON
53	25.147a	DIRECTIONAL CONTROL	WINGS LEVEL HEADING CHANGES OF +/- 15 DEGREES BY ABRUPT RUDDER INPUTS. CHECK YAW DEMPER BEHAVIOUR.	241	53	YES	6000	1,4Vs	UP	15	PLF/F1	11940	OFF
54	25.147a	DIRECTIONAL CONTROL	WINGS LEVEL HEADING CHANGES OF +/- 15 DEGREES BY ABRUPT RUDDER INPUTS. CHECK YAW DEMPER BEHAVIOUR.	241	57	YES	6000	1.4 Vs	UP	15	FI/PLF	11910	ON
55	25.147a	DIRECTIONAL CONTROL	WINGS LEVEL HEADING CHANGES OF +/- 15 DEGREES BY ABRUPT RUDDER INPUTS. CHECK YAW DEMPER BEHAVIOUR.	241	59	YES	6000	1,4 Vs	UP	15	FI/PLF	11900	OFF
56	25.143	DIRECTIONAL CONTROL	CONTROL SUDDEN LEFT ENGINE FAILURE	240	70	YES	6000	120	UP	0	MTO/MTO	12178	ON
57	25.143	DIRECTIONAL CONTROL	CONTROL SUDDEN RIGHT ENGINE FAILURE	240	72	YES	6000	120	UP	0	MTO/MTO	12158	ON

Table 1: Continued

NUMBER	FAR	SUBJECT	DESCRIPTION OF TEST	REFERENCE FLIGHT AND CONFIGURATION			ALTITUDE (FL OR FT)	IAS (KTS)	GEAR	FLAP	POWER	WEIGHT (LB)	YD
				FLT	REC	PHARUS							
58	25.143	DIRECTIONAL CONTROL	CONTROL SUDDEN LEFT ENGINE FAILURE	240	74	YES	6000	110	DWN	40	MTO/MTO	12118	ON
59	25.143	DIRECTIONAL CONTROL	CONTROL SUDDEN RIGHT ENGINE FAILURE	240	76	YES	6000	110	DWN	40	MTO/MTO	12088	ON
60	25.147c	LATERAL CONTROL	TURNS WITH 20 DEGREES BANK. WITH AND AGAINST THE INOPERATIVE ENGINE IN STEADY CLIMB.	241	7	YES	6000	1.4 Vs	UP	0	MCP/FI	12950	OFF
61	25.147c	LATERAL CONTROL	TURNS WITH 20 DEGREES BANK. WITH AND AGAINST THE INOPERATIVE ENGINE LN STEADY CLIMB.	241	9	YES	6000	1.4 Vs	UP	0	FI/MCP	12925	OFF
62	25.147c	LATERAL CONTROL	TURNS WITH 20 DEGREES BANK. WITH AND AGAINST THE INOPERATIVE ENGINE IN STEADY CLIMB.	241	11	YES	6000	1,4 Vs	DWN	0	MCP/FI	12880	OFF
63	25.147c	LATERAL CONTROL	TURNS WITH 20 DEGREES BANK. WITH AND AGAINST THE INOPERATIVE ENGINE IN STEADY CLIMB.	241	13	YES	6000	1.4Vs	DWN	0	FI/MCP	12850	OFF
64	25.149	VMCA	COMPARISON OF DEFLECTIONS BETWEEN FLIGHTS WITH AND WITHOUT PHARUS STORE AND WITH SAME AIRSPEED AND ENGINE POWER.	238	59	NO	6000	1.2 Vs	UP	0	MTO/FI	11700	OFF
65	25.149	VMCA	COMPARISON OF DEFLECTIONS BETWEEN FLIGHTS WITH AND WITHOUT PHARUS STORE AND WITH SAME AIRSPEED AND ENGINE POWER.	241	61	YES	6000	1.2 Vs	UP	0	MTO/FI	11850	OFF

Table 1: Continued

NUMBER	FAR	SUBJECT	DESCRIPTION OF TEST	REFERENCE FLIGHT AND CONFIGURATION			ALTITUDE (FL OR FT)	US (KTS)	GEAR	FLAP	POWER	WEIGHT (LB)	YD
				FLT	REC	PHARUS							
66	25.149	VMCA	COMPARISON OF DEFLECTIONS BETWEEN FLIGHTS WITH AND WITHOUT PHARUS STORE AND WITH SAME AIRSPEED AND ENGINE POWER.	238	61	NO	6000	1.2Vs	UP	0	FI/MTO	11700	OFF
67	25.149	VMCA	COMPARISON OF DEFLECTIONS BETWEEN FLIGHTS WITH AND WITHOUT PHARUS STORE AND WITH SAME AIRSPEED AND ENGINE POWER.	241	65	YES	6000	1.2Vs	UP	0	FI/MTO	11790	OFF
68	25.149	VMCA	COMPARISON OF DEFLECTIONS BETWEEN FLIGHTS WITH AND WITHOUT PHARUS STORE AND WITH SAME AIRSPEED AND ENGINE POWER.	238	63	NO	6000	1.1Vs	UP	0	MTO/FI	11700	OFF
69	25.149	VMCA	COMPARISON OF DEFLECTIONS BETWEEN FLIGHTS WITH AND WITHOUT PHARUS STORE AND WITH SAME AIRSPEED AND ENGINE POWER.	241	63	YES	6000	1.1 Vs	UP	0	MTO/FI	11820	OFF
70	25.149	VMCA	COMPARISON OF DEFLECTIONS BETWEEN FUGHTS WITH AND WITHOUT PHARUS STORE AND WITH SAME AIRSPEED AND ENGINE POWER.	238	65	NO	6000	1.1Vs	UP	0	FI/MTO	11700	OFF

Table 1: Continued

NUMBER	FAR	SUBJECT	DESCRIPTION OP TEST	REFERENCE FLIGHT AND CONFIGURATION			ALTITUDE (FL OR FT)	IAS (KTS)	GEAR	FLAP	POWER	WEIGHT (LB)	YD
				FLT	REC	PHARUS							
71	25.149	VMCA	COMPARISON OF DEFLECTIONS BETWEEN FLIGHTS WITH AND WITHOUT PHARUS STORE AND WITH SAME AIRSPEED AND ENGINE POWER.	241	67	YES	6000	1.1Vs	UP	0	FI/MTO	11780	OFF
72	25.149 incl f	VMCA/L	COMPARISON OF DEFLECTIONS BETWEEN FLIGHTS WITH AND WITHOUT PHARUS STORE AND WITH SAME AIRSPEED AND ENGINE POWER; LANDING FLAPS; GEAR UP IS OPTION.	241	69	YES	6000	1.1Vs	UP	40	MTO/FI	11750	OFF
73	25.149 incl f	VMCA/L	COMPARISON OF DEFLECTIONS BETWEEN FLIGHTS WITH AND WITHOUT PHARUS STORE AND WITH SAME AIRSPEED AND ENGINE POWER; LANDING FLAPS; GEAR UP IS OPTION.	241	71	YES	6000	1.1Vs	UP	40	FI/MTO	11720	OFF
74	25.161	TRIMS	IN PHARUS CONFIGURATION NO DIFFICULTY TO TRIM THE AIRCRAFT HANDS-OFF IN OPERATING ENVELOPE.			YES							
75	25.175	STATIC LONGITUDINAL STABILITY	CHECK OF POSITIVE LONGITUDINAL CONTROL FORCE STABILITY IN TURNS WITH UP TO 45° OF BANK	240	12	YES	10000	160	UP	0	PLF	13000	ON

Table 1: Continued

NUMBER	FAR	SUBJECT	DESCRIPTION OF TEST	REFERENCE FUGHT AND CONFIGURATION			ALTITUDE (FL OR FI")	IAS (KTS)	GEAR	FLAP	POWER	WEIGHT (LB)	YD
				FLT	REC	PHARUS							
76	25.175b	STATIC LONGITUDINAL STABILITY	STARTING AT A TRIM SPEED OF 180 KTS SPEED WAS REDUCED AND STABILIZED AT 170 AND 160 KTS. STICK-FREE RETURN TO TRIM SPEED CONDITIONS.	241	15	YES	6000	180	UP	0	PLF	12750	ON
77	25.175b	STATIC LONGITUDINAL STABILITY	STARTING AT A TRIM SPEED OF 180 KTS SPEED WAS INCREASED AND STABILIZED AT 190 AND 200 KTS. STICK-FREE RETURN TO TRIM SPEED CONDITIONS.	241	17	YES	6000	180	UP	0	PLF	12660	ON
78	25.177	STATIC DIRECTIONAL STABILITY.	SLOW RUDDER INPUT AND MAINTAIN WINGS LEVEL WITH AILERON; CHECK FOR RUDDER LOCK.	242	21	YES	30000	235	UP	0	PLF	13150	OFF
79	25.177	STATIC LATERAL STABILITY.	SLOW AILERON INPUT AND MAINTAIN HEADING WITH RUDDER.	242	23	YES	30000	235	UP	0	PLF	13130	OFF
80	25.177	STATIC DIRECTIONAL STABILITY.	SLOW RUDDER INPUT AND MAINTAIN WINGS LEVEL WITH AILERON; CHECK FOR RUDDER LOCK.	242	47; 49	YES	6000	1.2 Vs 112	UP	0	PLF	12830	OFF
81	25.177	STATIC LATERAL STABILITY.	SLOW AILERON INPUT AND MAINTAIN HEADING WITH RUDDER.	242	53; 55	YES	6000	1.2 Vs 112	UP	0	PLF	12800	OFF
82	25.177	STATIC DIRECTIONAL STABILITY.	SLOW RUDDER INPUT-AND MAINTAIN WINGS LEVEL WITH AILERON; CHECK FOR RUDDER LOCK.	242	57; 59	YES	6000	1.3 Vs 110	DWN	40	PLF	12760	OFF

Table 1: Continued

NUMBER	FAR	SUBJECT	DESCRIPTION OF TEST	REFERENCE FLIGHT AND CONFIGURATION			ALTITUDE (FL OR FT)	IAS (KTS)	GEAR	FLAP	POWER	WEIGHT (LB)	YD
				FLT	REC	PHARUS							
83	25.177	STATIC LATERAL STABILITY.	SLOW AILERON INPUT AND MAINTAIN HEADING WITH RUDDER.	242	61; 63	YES	6000	1.3 Vs 110	DWN	40	PLF	12730	OFF
84	25.177	STATIC DIRECTIONAL STABILITY.	SLOW RUDDER INPUT AND MAINTAIN WINGS LEVEL WITH AILERON; CHECK FOR RUDDER LOCK.	242	65	YES	6000	176	DWN	40	PLF		OFF
85	25.177	STATIC LATERAL STABILITY.	SLOW AILERON INPUT AND MAINTAIN HEADING WITH RUDDER.	242	67; 69	YES	6000	176	DWN	40	PLF		OFF
86	25.177	STATIC DIRECTIONAL STABILITY.	SLOW RUDDER INPUT AND MAINTAIN WINGS LEVEL WITH AILERON; CHECK FOR RUDDER LOCK.	242	71	YES	6000	235	UP	0	PLF	12530	OFF
87	25.177	STATIC LATERAL STABILITY.	SLOW AILERON INPUT AND MAINTAIN HEADING WITH RUDDER.	242	75; 77; 79	YES	6000	235	UP	0	PLF	12500	OFF
88	25.181a	DYN. LONG. STAB.	SHORT PULSED DOUBLET TO CHECK THE SHORT PERIOD CHARACTERISTICS.	241	19	YES	10000	140	UP	0	PLF	12550	ON
89	25.181a	DYN. LONG. STAB.	SHORT PULSED DOUBLET TO CHECK THE SHORT PERIOD CHARACTERISTICS.	241	21	YES	10000	200	UP	0	PLF	12500	ON
90	25.181a	DYN. LONG. STAB.	SHORT PULSED DOUBLET TO CHECK THE SHORT PERIOD CHARACTERISTICS.	241	23	YES	10000	180	UP	15	PLF	12470	ON
91	25.181a	DYN. LONG. STAB.	SHORT PULSED DOUBLET TO CHECK THE SHORT PERIOD CHARACTERISTICS.	241	25	YES	10000	130	UP	15	PLF	12450	ON

Table 1: Continued

NUMBER	FAR	SUBJECT	DESCRIPTION OF TEST	REFERENCE FUGIT AND CONFIGURATION			ALTITUDE (FL OR FD)	IAS (KTS)	GEAR	FLAP	POWER	WEIGHT (LB)	YD
				FLT	REC	PHARUS							
92	25.181a	DYN. LONG. STAB.	SHORT PULSED DOUBLETS TO CHECK THE SHORT PERIOD CHARACTERISTICS.	241	27	YES	10000	120	UP	40	PLF	12430	ON
93	25.181a	DYN. LONG. STAB.	SHORT PULSED DOUBLETS TO CHECK THE SHORT PERIOD CHARACTERISTICS.	241	29	YES	10000	160	UP	40	PLF	12400	ON
94	25.181b	LATERAL DIR. DYN. STABILITY.	RUDDER DOUBLETS TO EXITE DUTCH ROLL	242	9; 13	YES	30000	1.2Vs 115	UP	0	PLF	13320	OFF /ON
95	25.181b	LATERAL DIR. DYN. STABILITY.	RUDDER DOUBLETS TO EXITE DUTCH ROLL	242	17; 19	YES	30000	235	UP	0	PLF	13220	OFF /ON
96	25.181b	LATERAL DIR. DYN. STABILITY.	RUDDER DOUBLETS TO EXITE DUTCH ROLL	242	33; 35	YES	10000	140	UP	0	PLF	13030	OFF /ON
97	25.181b	LATERAL DIR. DYN. STABILITY.	RUDDER DOUBLETS TO EXITE DUTCH ROLL	242	37	YES	10000	130	UP	15	PLF	13020	OFF /ON
98	25.181b	LATERAL DIR. DYN. STABILITY.	RUDDER DOUBLETS TO EXITE DUTCH ROLL	242	39	YES	10000	120	UP	40	PLF	13000	OFF /ON
99	25.181b	LATERAL DIR. DYN. STABILITY.	RUDDER DOUBLETS TO EXITE DUTCH ROLL	242	41	YES	10000	200	UP	0	PLF	12950	OFF /ON
100	25.181b	LATERAL DIR. DYN. STABILITY.	RUDDER DOUBLETS TO EXITE DUTCH ROLL	242	43	YES	10000	180	UP	15	PLF	12900	OFF /ON
101	25.181b	LATERAL DIR. DYN. STABILITY.	RUDDER DOUBLETS TO EXITE DUTCH ROLL	242	45	YES	10000	160	UP	40	PLF	12880	OFF /ON
102		HIGH SPEED	BUFFET AND UNUSUAL NOISE	241	31	YES	10000	210	UP	0	PLF	12330	ON
103		HIGH SPEED	BUFFET AND UNUSUAL NOISE	241	33	YES	10000	220	UP	0	PLF	12310	ON

Table 1: Continued

NUMBER	FAR	SUBJECT	DESCRIPTION OF TEST	REFERENCE FLIGHT AND CONFIGURATION			ALTITUDE (FL OR FT)	IAS (KTS)	GEAR	FLAP	POWER	WEIGHT (LB)	YD
				FLT	REC	PHARUS							
104		HIGH SPEED	BUFFET AND UNUSUAL NOISE	241	35	YES	10000	230	UP	0	PLF	12290	ON
105		HIGH SPEED	BUFFET AND UNUSUAL NOISE	241	37	YES	10000	240	UP	0	PLF	12260	ON
106		HIGH SPEED	BUFFET AND UNUSUAL NOISE	241	39	YES	10000	250	UP	0	PLF	12200	ON
107	25.253	HIGH SPEED	AIRCRAFT TRIMMED AT 200 KTS; PITCH 6° NOSE DOWN; 15° BANK; MAINTAIN ATTITUDE FOR 3 SECONDS. RECOVER AND CHECK AIRSPEED.	241	41	YES	10000	200 TO 220	UP	0	PLF	12125	ON
108	25.253	HIGH SPEED	AIRCRAFT TRIMMED AT 210 KTS; PITCH 6° NOSE DOWN; 15° BANK; MAINTAIN ATTITUDE FOR 3 SECONDS. RECOVER AND CHECK AIRSPEED.	241	43	YES	10000	210 TO 228	UP	0	PLF	12090	ON8
109	25.253	HIGH SPEED	AIRCRAFT TRIMMED AT 220 KTS; PITCH 6° NOSE DOWN; 15° BANK; MAINTAIN ATTITUDE FOR 3 SECONDS. RECOVER AND CHECK AIRSPEED.	241	45	YES	10000	220 TO 232	UP	0	PLF	12060	ON
110	25.253	HIGH SPEED	AIRCRAFT TRIMMED AT 230 KTS; PITCH 6° NOSE DOWN; 15° BANK; MAINTAIN ATTITUDE FOR 3 SECONDS. RECOVER AND CHECK AIRSPEED.	241	47	YES	10000	230 TO 239	UP	0	PLF	12030	ON

Table 1: Continued

NUMBER	FAR	SUBJECT	DESCRIPTION OF TEST	REFERENCE FLIGHT AND CONFIGURATION			ALTITUDE (FL OR FT)	IAS (KTS)	GEAR	FLAP	POWER	WEIGHT (LB)	YD
				FLT	REC	PHARUS							
111	25.253	HIGH SPEED	AIRCRAFT TRIMMED AT 230 KTS; PITCH 6° NOSE DOWN; 15° BANK; MAINTAIN ATTITUDE FOR 3 SECONDS. RECOVER AND CHECK AIRSPEED.	241	49	YES	10000	240 TO 252	UP	0	PLF	12000	ON
112	25.251	VIB. BUFF.	HIGH ALTITUDE 45° BANK TURN AT MAXIMUM OPERATING SPEED WITH PHARUS (LEFT)	242	5	YES	30000	235	UP	0	PLF	13400	ON
113	25.251	VIB. DUFF.	HIGH ALTITUDE 45° BANK TURN AT MAXIMUM OPERATING SPEED WITH PHARUS (RIGHT)	242	7	YES	30000	235	UP	0	PLF	13380	ON



Table 2: Ground- and flight tests

FLIGHT NR.	DATE	PHARUS	ZERO FUEL			TAKE-OFF FUEL	WEIGHT & BALANCE		
			WEIGHT (LBS)	MOM/100 (IN.LBS)	Xcg (INCH)		TOW (LBS)	MOM/100 (IN.LBS)	Xcg (INCH)
GROUND RUN	95/07/14	YES	9750			1300	11050		
238	95/07/07	NO	9677	27117	280.2	4000	13677	38535.2	281.7
239	95/07/20	YES	10008	28004.5	279.8	2000	12008	33714.4	280.8
240	95/08/09	YES	10008	28004.5	279.8	3500	13508	37987.9	281.4
241	95/08/15	YES	10008	28004.5	279.8	3400	13408	37701.4	281.2
242	95/08/24	YES	10008	28004.5	279.8	4200	14208	39997.8	281.5
243	95/09/22	YES	10334	28996.4	280.6	3950	14284	40276.4	282.0

Table 3: Comparison of left and right airspeed indicators and altimeters

FLIGHT	RECORD	ALTITUDE (FT)	AIRCRAFT CONFIGURATION		ANGLE OF YAW	OBSERVED AIRSPEED INDICATIONS (KTS)		OBSERVED ALTIMETER INDICATIONS (FT)	
			GEAR	FLAP		LEFT	RIGHT	LEFT	RIGHT
239		5000	UP	0°	0	159	159	4990	4990
239		5000	UP	0°	RE	156	154	5010	4950
239		5000	UP	0°	LE	157	157	5010	5060
239	59	5000	DWN	40°	0	129	128	5120	5130
239	59	5000	DWN	40°	RE	130	129	5160	5140
239	59	5000	DWN	40°	LE	127	127	5140	5180
239	61	5000	UP	15°	0	127	125	4980	4980
239	61	5000	UP	15°	RE	126	121	4980	4940
239	61	5000	UP	15°	LE	124	124	4970	5020
239	79	5000	DWN	40°	0	115	114	5040	5040
239	79	5000	DWN	40°	RE	116	113	5140	5100
239	79	5000	DWN	40°	LE	112	113	4990	5020
239	81	5000	UP	15°	0	115	115	5050	5030
239	81	5000	UP	15°	RE	115	112	5020	4970
239	81	5000	UP	15°	LE	112	114	4920	4980

Table 4: Stall speeds (IAS) with and without PHARUS, with and without flow pattern visualization and values from the Airplane Flight Manual

CONFIGURATION	NO PHARUS				NO PHARUS				PHARUS WITH FLOW VISUALIZATION				PHARUS NO FLOW VISUALIZATION			
	WEIGHT (LBS)	IAS AFM (KTS)	IAS BUFF (KTS)	IAS STALL (KTS)	WEIGHT (LBS)	IAS AFM (KTS)	IAS BUFF (KTS)	IAS STALL (KTS)	WEIGHT (LBS)	IAS AFM (KTS)	IAS BUFF (KTS)	IAS STALL (KTS)	WEIGHT (LBS)	IAS AFM (KTS)	IAS BUFF (KTS)	IAS STALL (KTS)
GEAR UP FLAPS 0	12990	94	104	100	11590	89	98	94	12543	93	104	99	13100	94	104	98
GEAR UP FLAPS 15	12930	91	98	95	11570	85	91	85	12488	89	98	94				
GEAR DWN FLAPS 0	12880	94	105	101	11550	89	97	93	12438	93	106	102				
GEAR DWN FLAPS 15	12820	90	100	95	11540	85	94	86	12363	89	98	94	13060	91	100	94
GEAR DWN FLAPS 40	12700	84		88	11540	80	86	82	12308	83	90	87				



Table 5: Yawing moment coefficients C_n due to asymmetric power and rudder deflection

FLIGHT	RECORD	WEIGHT (LBS)	AIRCRAFT CONFIGURATION			ALTITUDE (FT)	IAS (KTS)	TAS (KTS)	AILERON DEFLECTION δ_a	RUDDER DEFLECTION δ_r	THRUST ENG 1 (LBS) *)	THRUST ENG 2 (LBS) *)	C_n
			GEAR	FLAPS	PHARUS								
238	59	11700	UP	0	NO	6300	114.5	128	-0.5	9.65	1444	138	0.057
238	61	11700	UP	0	NO	5700	112.5	125	1.5	-9.95	143	1492	-0.061
238	63	11700	UP	0	NO	6500	105.5	118	1.25	-11.75	144	1467	-0.068
238	65	11700	UP	0	NO	5800	106.5	118	0	14.25	1477	151	0.067
241	61	11850	UP	0	YES	6100	109	121	-0.85	14.75	1649	67	0.077
241	65	11790	UP	0	YES	6400	109	121	1.7	-12.5	71	1669	-0.078
241	63	11820	UP	0	YES	6800	99	111	-1	15.75	1621	78	0.091
241	67	11780	UP	0	YES	6900	99	112	1.5	-15.5	79	1644	-0.091
241	69	11750	UP	40	YES	6300	90	101	-0.5	17.5	1687	76	0.113
241	71	11720	UP	40	YES	6450	89	100	2	-21.25	78	1689	-0.116

*) Thrust values do not account for installation losses, etc.

Table 6: Partial climb results with PHARUS, corrected for flight idle thrust and wind milling drag, and gradients estimated from the Airplane Flight Manual

FLIGHT	RECORD	WEIGHT (LBS)	FLAPS	V2/V2+10	IAS (KTS)	ALT (FT)	ENGINE		ROC-UNCORR. (FT/M)	TAS (KTS)	GRADIENT UNCORR. (%)	THRUST-FI (LBS)	DRAG WIND MILL (LBS)	GRADIENT CORR. (%)	GRADIENT (%) *)
							LEFT	RIGHT							
243	8	13000	0	V2	119	1700	MTO	FI	1084	124	8.6	72	211	6.4	7.4
243	10	12950	0	V2	119	2000	FI	MTO	1148	124	9.1	71	211	6.9	7.4
243	12	12900	0	V2	118	1850	MTO	FI	1055	120	8.7	74	198	6.6	7.5
243	14	12860	0	V2	118	1400	FI	MTO	1087	121	8.9	72	201	6.8	7.6
242	103	11750	15	V2	108	2700	MTO	FI	970	113	8.5	89	175	6.3	7.3
242	105	11700	15	V2	108	3000	FI	MTO	1023	115	8.8	73	182	6.6	7.2
243	16	12813	15	V2	113	1750	MTO	FI	912	114	7.9	77	175	5.9	6.8
243	18	12770	15	V2	112	1400	FI	MTO	839	115	7.2	76	182	5.2	6.8
243	20	12739	0	V2+10	127	1400	MTO	FI	1180	129	9.0	68	228	6.7	7.8
243	22	12682	0	V2+10	127	1400	FI	MTO	1067	129	8.2	71	228	5.9	7.8
243	24	12676	0	V2+10	127	1400	MTO	FI	1122	127	8.7	73	221	6.4	7.8
243	26	12633	0	V2+10	127	1350	FI	MTO	1209	129	9.2	67	228	6.9	7.8
242	107	11650	15	V2+10	118	3000	MTO	FI	1052	122	8.5	69	204	6.2	7.3
242	109	11600	15	V2+10	118	2800	FI	MTO	1135	124	9.0	68	211	6.6	7.4
243	28	12603	15	V2+10	122	1400	MTO	FI	948	122	7.8	78	204	5.6	6.9
243	30	12550	15	V2+10	122	1300	FI	MTO	958	124	7.6	73	211	5.3	7.1

*) This column includes a subtracted factor of 0.8%.

Table 7: Measured rudder deflections for steady sideslip with wings level.

FLIGHT	RECORD	ALTITUDE (FT)	IAS (KTS)	1st MEASUREMENT		2nd MEASUREMENT		3rd MEASUREMENT		4th MEASUREMENT		COMMENT
				$\delta r(^{\circ})$	yaw ($^{\circ}$)	$\delta r(^{\circ})$	yaw ($^{\circ}$)	$\delta r(^{\circ})$	yaw ($^{\circ}$)	$\delta r(^{\circ})$	yaw ($^{\circ}$)	
242	21	29000	235	-7	-3	-10	-4	+8	+4	+8	+7	POSSITIVE STABILITY
242	47;49	6100	112	-15	-10	-18	-13	+ 12	+8	+ 11	+9	POSSITIVE STABILITY
242	57;59	6100	111	-12	-9	-18	-12	+9	+9	+ 12	+ 11	POSSITIVE STABILITY
242	65	6050	167	-8	-6	+9	+8					POSSITIVE STABILITY
242	71	6100	236	-7	-4	+7	+4					POSSITIVE STABILITY



Table 8: Dutch roll period and number of oscillations to stabilize

FLIGHT	RECORD	ALTITUDE (FT)	IAS (KTS)	FLAPS	YAW DAMPER	PERIOD (SEC)	NUMBER OF PERIODS TO STABILIZE
242	9	30000	125	0	OFF	4.5	5
242	13	30200	120	0	ON	4.3	2
242	17	29000	235	0	OFF	4.65	9
242	19	28300	236	0	ON	3.5	2
242	33	10100	139	0	OFF	3.68	4
242	35	10000	140	0	ON	4.4	1
242	37	10300	130	15	OFF	4.2	4
242	39	10200	117	40	OFF	4.4	3
242	41	10100	200	0	OFF	2.7	5
242	43	10200	176	15	OFF	2.9	5
242	45	10200	158	40	OFF	3.1	5

